



Dash & Thread Sizes

FJX

BSP/NPT

-2 - 1/8"

-4 - 1/4"

-6 - 3/8"

-8 - 1/2"

-12 - 3/4"

-16 - 1"

-20 - 1 1/4"

-24 - 1 1/2"

-32 - 2"

BSP
(Parallel)
Has a 60
Degree
Cone.

NPT is
always
Tapered.

BSP



JIC/SAE(ORB)

-3 - 3/8"

-4 - 7/16"

-5 - 1/2"

-6 - 9/16"

-8 - 3/4"

-10 - 7/8"

-12 - 1 1/16"

-14 - 1 3/16"

-16 - 1 5/16"

-20 - 1 5/8"

-24 - 1 7/8"

-32 - 2 1/2"

-48 - 3 1/2"

Jic has a 37
Degree Cone.

SAE is parallel
with an
O'Ring at the
bottom of the
thread
(against the
hex)

JIC



SAE (ORB)



FFORX

SAE (ORFS)

-4 - 9/16"

-6 - 11/16"

-8 - 13/16"

-10 - 1"

-12 - 1 3/16"

-16 - 1 7/16"

-20 - 1 11/16"

ORFS has an
O'Ring on the
face (O'Ring
Face Seal)

ORFS



Scan the QR code to view
the Gates Crimper
S.T.A.M.P.E.D
instructions.



Dash & Thread Sizes

FDLORX

L Series

6L – M12x1.5
8L – M14x1.5
10L – M16x1.5
12L – M18x1.5
15L – M22x1.5
18L – M26x1.5
22L – M30x2
28L – M36x2
35L – M45x2
42L – M52x2

Number refers to the outer diameter of the tip of the standpipe in millimetres. Seals with a 24 degree cone.

Light Series (L)



FDHORX

S Series

6S – M14x1.5
8S – M16x1.5
10S – M18x1.5
12S – M20x1.5
14S – M22x1.5
16S – M24x1.5
20S – M30x2
25S – M36x2
30S – M42x2
38S – M52x2

Number refers to the outer diameter of the tip of the standpipe in millimetres. Seals with a 24 degree cone.

Heavy Series (S)



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Training Manual

Flotec Industrial Limited

Unit 8, Jubilee Drive, Off Pavilion Way, Loughborough, Leicestershire LE11 5GW

Tel: +44 (0) 1509 230 100 Email: sales@fleteonline.com

Web: <https://www.flotecindustrial.co.uk> Online Store: <https://www.fleteonline.com>